

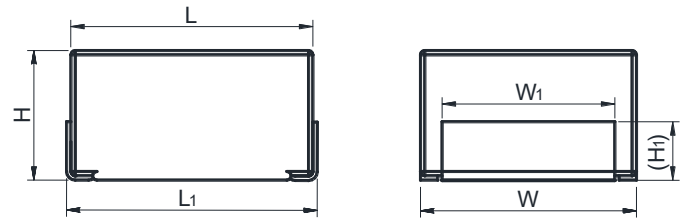
# Miniature Fuses

Surface Mount Fuse-links (SMFL)

SCF61011 Series, Ceramic Case



## Dimensions (mm)



L	L <sub>1</sub>	H	H <sub>1</sub>	W	W <sub>1</sub>
11.2 ± 1.0	12.0 ± 1.0	6.0 ± 0.5	(2)	10.0 ± 1.0	8.0 ± 0.5

## Features

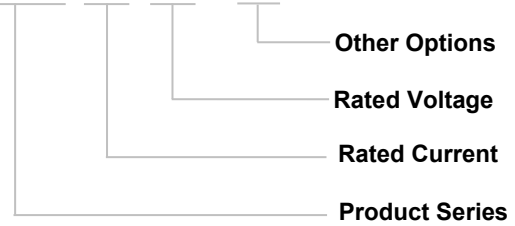
- 6 x 10 x 11.2 mm Surface Mount Package
- Current Rating: 30 A to 200 A
- Voltage Rating: Up to 125 VDC
- Designed to UL248-14, IEC60127-7
- RoHS and REACH Compliant, Pb Free

## Applications

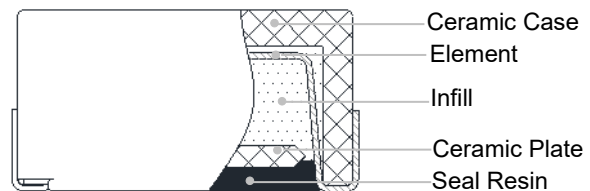
- Servers and Back Planes
- Power Distributions Units (PDUs)
- Power Tools
- Drones
- High-power Battery Systems
- UPS/Routers
- E-Bike

## Part Numbering System

SCF61011125A100V - 001



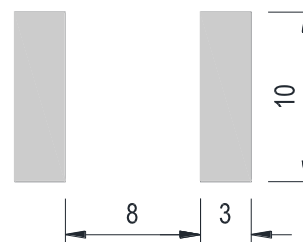
## Structure Diagram



## Agency Approvals

Agency Symbol	The file No. and certification No. obtained by SETsafe SETfuse	Ampere Range
	J 50664337	30 A - 200 A
	Pending	30 A - 200 A

## Recommended Pad Layout (mm)

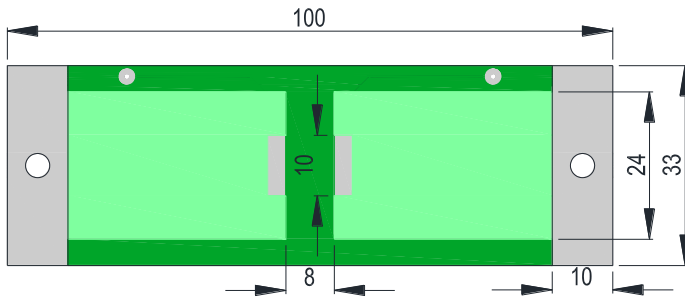


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## Standard Test Board (mm)



Note:

The recommended PCB copper foil size can be found in the specification sheet of the corresponding product.

## Specifications

Series	Rated Current (A)	Rated Breaking Capacity	Average Typical Melting $I^2t^a$ (A <sup>2</sup> sec)	Voltage Drop mV	Agency Approvals		RoHS REACH Pb Free
					 TUV	 cURus	
SCF61011	30	1000A@125VDC 500A@115DC 1500A@75VDC 6000A@24VDC	420	100	●	○	●
SCF61011	40		825	100	●	○	●
SCF61011	50		1,900	100	●	○	●
SCF61011	60		2,850	100	●	○	●
SCF61011	70	1000A@100VDC 1500A@75VDC 6000A@24VDC	3,000	100	●	○	●
SCF61011	80		3,850	100	●	○	●
SCF61011	90		5,050	100	●	○	●
SCF61011	100		7,200	120	●	○	●
SCF61011	125		13,000	120	●	○	●
SCF61011	150	1500A@75VDC 5000A@24VDC (UL) 7000A@20VDC (TUV)	24,500	120	●	○	●
SCF61011	200		74,000	120	●	○	●

Remark: 1. RoHS and REACH Compliant . 2. “○”: Pending. 3.  $I^2t$  value is measured at 1,500 A.  
For more detailed technical parameters, please consult SET technical support assistance.

# Miniature Fuses

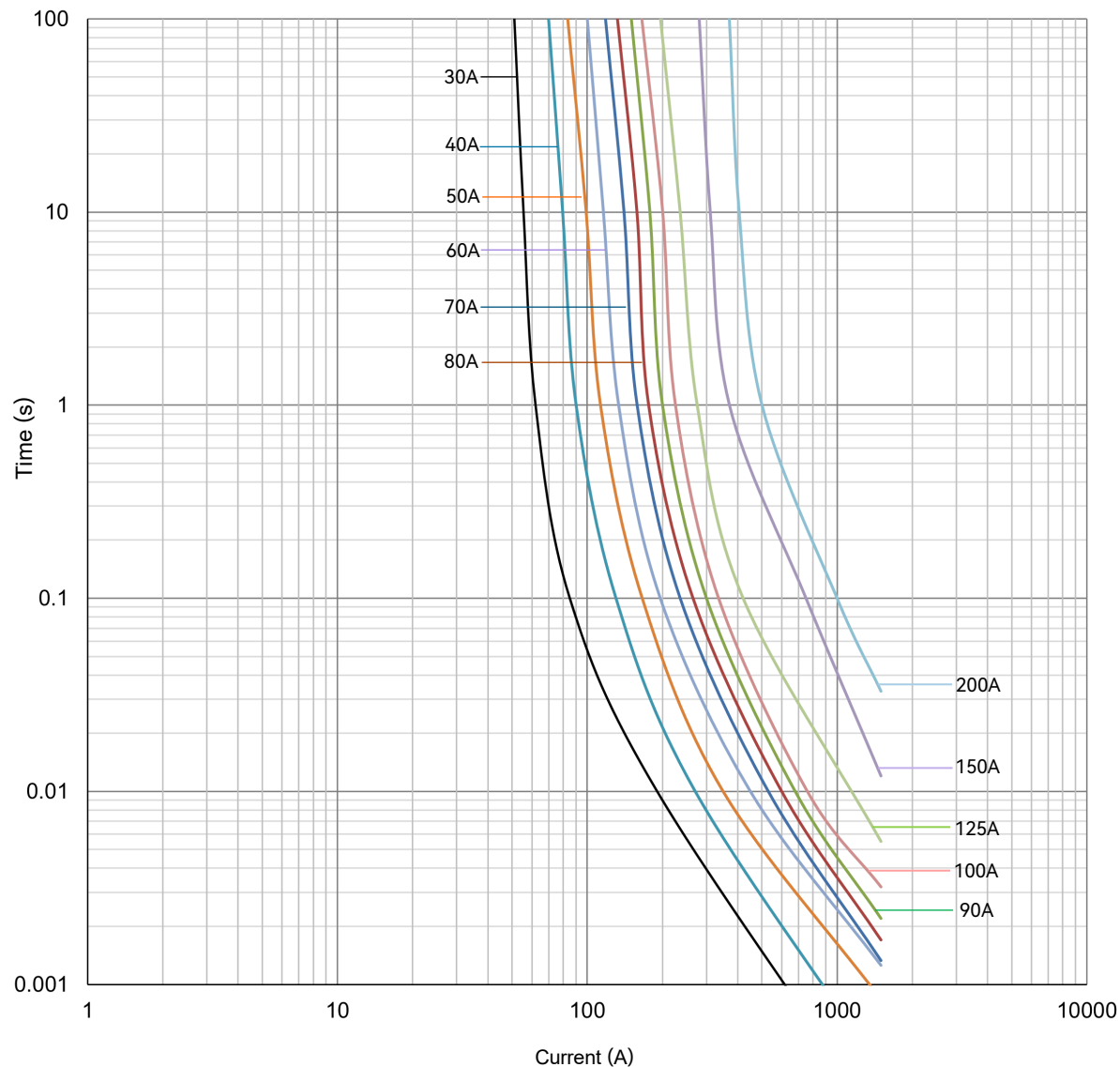
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## Time/Current Characteristic

% of Ampere Rating	Ampere Rating	Opening Time
100%	30 A - 200 A	1 hours, Min.
200%	30 A - 200 A	60 seconds, Max.

## Time Current Curve (For Reference Only)

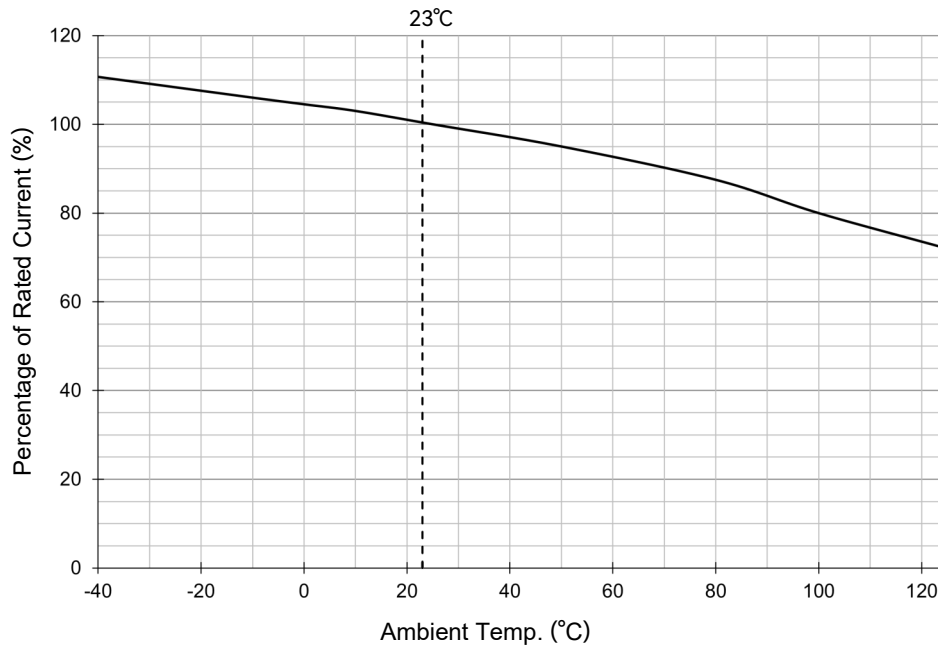


# Miniature Fuses

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## Rated Current Derating Curve (For Reference Only)



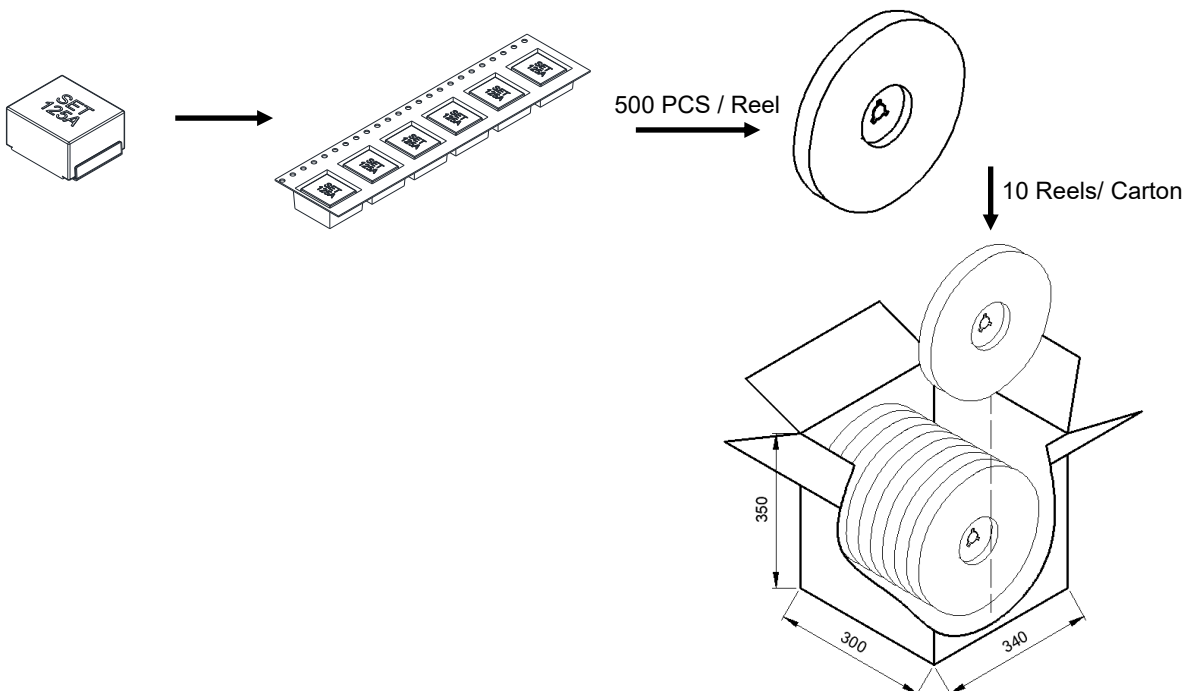
Note:

Rerating depicted in this curve is in addition to the standard of 25% for continuous operation.

Example: For continuous operation at 50°C, the fuse should be re-rated as:  $I = (0.75) * (0.95) * I_N = 0.7125 I_N$

## Packaging Information

All dimensions in mm



Item	Reel	Carton
Q'ty (PCS)	500	5,000
Gross Weight (kg)	9.5 ± 10%	

Note: Packaging specification is according to IEC 60286, part 3.

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## Glossary

Item	Description
<b>Fuse</b>	A device, by the fusing of one or more of its specially designed and proportioned components, opens the circuit in which it is inserted by breaking the current when this exceeds a given value for a sufficient time.  —(IEC 60127)
<b>Rated Current</b>	The rated current of a fuse identifies its current-carrying capacity based on a controllable set of test conditions. Each fuse is marked with its rated current, this rating can be identified with a numeric, alpha, or color code mark.  —(IEC 60127)
<b>Rated Voltage</b>	A Max. open circuit voltage in which a fuse can be used, yet safely interrupt an overcurrent. Exceeding the voltage rating of a fuse impairs its ability to clear an overload or short circuit safely.  —(IEC 60127)
<b>Ampere Squared Seconds <math>I^2t</math></b>	The melting, arcing, or clearing integral of a fuse, termed $I^2t$ , is the thermal energy required to melt, arc, or clear a specific current. It can be expressed as melting $I^2t$ , arcing $I^2t$ or the sum of them, clearing $I^2t$ .  —(IEC 60127)
<b>Overload</b>	Can be classified as an overcurrent which exceeds the normal full load current of a circuit by 2 to 5 times its magnitude and stays within the normal current path.  —(UL 248)
<b>Overcurrent</b>	A condition which exists in an electrical circuit when the normal load current is exceeded. Overcurrent take on two separate characteristics-overloads and short circuits.  —(UL 248)
<b>Short Circuit</b>	An overcurrent that leaves the normal current path and greatly exceeds the normal full load current of the circuit by a factor of tens, hundreds, or thousands times.  —(UL 248)
<b>Breaking Capacity of a Fuse-link</b>	Value (r.m.s. for AC) of prospective current that a fuse-link is capable of breaking at a stated voltage under prescribed conditions of use and behaviour.  —(IEC 60127)

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## ATTENTION

### Inspection

#### Cold Resistance Test

- a. Applied current shall be less than 10% of rated current, at ambient Temp. of  $(23\pm 2)^{\circ}\text{C}$ .
- b. 4-Wire Resistance Measurement.

### Usage

- a. Do not touch the fuse body or lead wire when power on, avoiding scald or electric shock.
- b. The air pressure is 80 kPa to 106 kPa, corresponding to the altitude of +2000 m to -500 m.

### Replacement

For safety reasons, the Fuse is a non-resettable product, please ensure that the alternative Fuse is the same type when replace it.

### Storage

Fuse storage should avoid high temperature, high humidity, direct sunlight, sulfur - containing substances, and corrosive gases, so as not to affect the solder ability of the lead wire. Please use them up within 1 year after receiving the goods.

### Installation

Do not apply mechanical stress to the fuse body during or after the installation.

### Installation Position

Do not install the fuse on an assembly that may often subject to severe continuous vibration or with corrosive gases ( $\text{NH}_3$ ,  $\text{SO}_2$ ,  $\text{Cl}_2$  etc.).

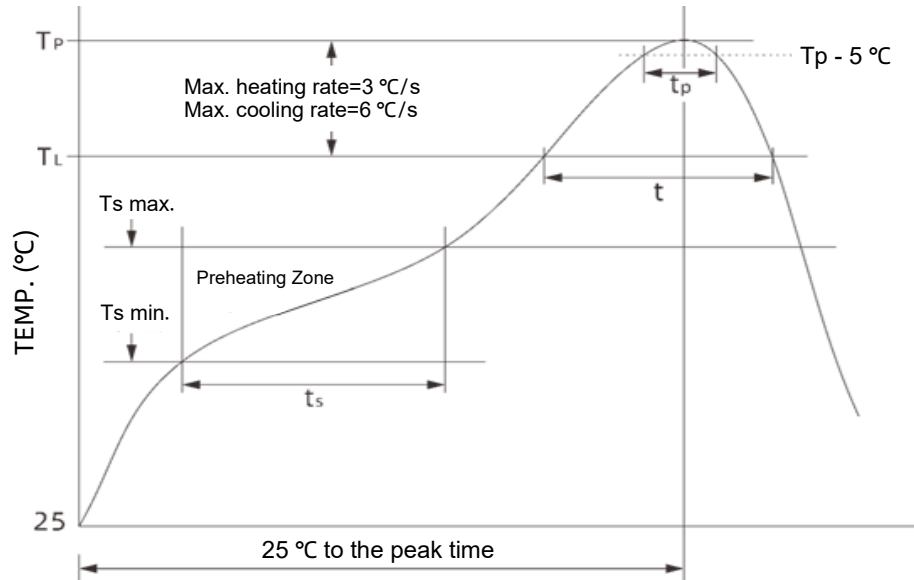
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## Soldering Parameters

Reflow soldering Parameters (For Reference Only)



Item	Parameters	Item	Parameters
Preheat_Min. Temp. ( $T_{s \text{ min.}}$ )	150 °C	Liquid Phase Time ( $t$ )	60 s ~ 150 s
Preheat_Max. Temp. ( $T_{s \text{ max.}}$ )	200 °C	Peak Temp. ( $T_p$ )	255 °C ~ 260 °C
Time ( $T_{s \text{ min.}}$ to $T_{s \text{ max.}}$ ) ( $t_s$ )	60 s ~ 120 s	Duration Of Peak Temp. Within 5 °C ( $t_p$ )	20 s ~ 40 s
Average Heating Rate ( $T_{s \text{ min.}}$ to $T_p$ )	3 °C/s, Max.	Average Cooling Rate ( $T_p$ to $T_{s \text{ max.}}$ )	6 °C/s, Max.
Liquid Phase Temperature ( $T_L$ )	217 °C	Time From 25 °C To Peak Temp.	8 minutes, Max.

### Recommended Soldering Parameters

Solder Iron Temp.: (350 ± 5)°C

Soldering Time: 5 seconds, Max.